

HIDROKOL

Cement based tile adhesive for indoor use In compliance with EN 12004-1, class C1

FILED OF APLICATION

Adhesive for indoor fixing floor and wall ceramic tiles at halls, stairs, living rooms, offices and similar.

PROPERTIES

- Good bonding properties;
- Excellent adhesion;
- Simple to prepare;
- Simple application;
- Worth for money.

TECHNICAL FEATURES

PROPERTY	METHOD	DECLARED VALUE
Appearance	-	grey powder
Class	EN 12004	C1
W/M ratio (water/ material)	-	0,22-0,26
Open time for fixing at 20°C	EN 1346	20min
Workability period at 20°C	-	3-4h
Adhesion to the substrate	EN 1348	>0,5MPa
Adhesion to the substrate after expoasure to water	EN 1348	>0,5MPa
Adhesion to the substrate after expoasure to freezing and melting cycles	EN 1348	>0,5MPa
Initial setting time	-	4-7h
Final setting time	-	12h

METHOD STATEMENT

SUBSTRATE PREPARATION

Substrate for application of Hidrokol is concrete, cement or cement-lime mortar. The substrate should be sound, clean, free of grease and dust and well soaked with water.

APPLICATION

Prepare 25kg Hidrokol with 5-7l clean water and mix until it homogenizes. Leave the mixture calm for 10 min and then mix it again right before the application. Apply the material using notched trowel or scraper tool in 4-10mm thick layer over the entire substrate for fixing tiles, according to the open and workability time of the product. Before the tiles are placed on the substrate, they should be submerged in water and then placed on the applied adhesive. To reach uniform application of the adhesive to the entire substrate, it is recommended to apply thin layer using flat trowel and right after to apply the adhesive using notched trowel.

Open time for application of the mixed material is 20 min at 20°C. During the application, in case the final surface of applied material starts to dry it is necessary to retreat the surface using notched trowel to get back the bonding characteristics of the adhesive. When the mixed adhesive turns hard it is not recommended to put additional water to prevent reducing the bonding of the product. The temperature of the substrate during the application should be between 5-35°C. The joints between the tiles are intended to be filled with Fugofil, not earlier than 24h after the application of the tiles.

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CONSUMPTION

for layer, 1mm thick: ~1.1kg/m² depending of the substrate ~3.3-6.6kg/m²

CLEANING

Clean tools and equipment with water, right after the application.

PACKAGING

Paper bag 25kg

STORAGE

In the original, closed packaging, placed in dry rooms at temperature between 5°C and 30°C. Shelf life: 12 months.

<u>Health hazards:</u> Avoid contact of the product with skin and eyes, such as direct inhalation. In case of accidental contact of the product with skin, immediately remove it using soup and water. In case it splashes into eyes, immediately rinse them using plenty of water and seek for medical help. In case the product is swallowed or inhaled seek for medical help.

<u>Fire:</u> Hidrokol is not flammable.

<u>Cleaning and storage</u>: Clean loose residues of Hidrokol with water. Old and used packaging should be disposed in accordance with the local rules and regulations for that type of waste. It is recommended to adjust the method of application and necessary quantities according to the potential of the building, as well as mandatory use of appropriate equipment.

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